



LEV® POST-MIX VALVES

The Lancer Electric Valve (LEV®) is the best in class and best selling valve on the market. It is built with the highest quality materials and proven technology to provide our customers with consistent drink quality and reliability.

- Lowest "Life Cost" of operation available
- Simple design gives high reliability
- Widest range of ratio control (2:1 10:1 water/syrup)
- Tamper-proof ratio setting

LEV 3.0: 1.5 - 3.0 Oz Per Second LEV 4.5: 2.5 - 4.5 oz per second Water: 40 - 110 psig (2.8 - 7.7 bar) Syrup (Sugar): 20 - 70 psig (1.4 - 4.9 bar) Syrup (Diet/Light): 10 - 70 psig (0.7 - 4.9 bar) Electrical: 24V, 50/60 Hz Same screw hole pattern as Dole SEV, FFV, LEV Mounting Block: Cornelius UF1, SF1, and McCann Turbo Flo Jr.



Self-Serve Lever Valves

Part Number	Description	Application
<u>19-0120/03</u>	LEV 3.0 Self-Serve Lever With Mounting Block	Soda
19-0305/03	LEV 3.0 Self-Serve Lever With Front Soda Lever And Mounting Block	Soda
19-0191/03	LEV 4.5 Self-Serve Lever With Mounting Block	Soda
19-0311/03	LEV 4.5 Self-Serve Lever With Front Soda/Water Lever And Mounting Block	Soda
19-0312/03	LEV 4.5 Self-Serve Lever With Sold Out Light	Soda

Portion Control Valves

Part Number	Description	Application
19-0198/03	LEV 3.0 Portion Control With Mounting Block	Soda
19-0213/03	LEV 4.5 Portion Control With Mounting Block	Soda
19-0214/03	LEV 4.5 Portion Control With Front Soda/Water Lever And Mounting Block	Soda

Push Button Valves

Part Number	Description	Application
19-0114/03	LEV 3.0 Push Button With Mounting Block	Soda
19-0115/03	LEV 3.0 Push Button With Side Soda/Water Lever And Mounting Block	Soda
19-0185/03	LEV 4.5 Push Button With Mounting Block	Soda
19-0306/03	LEV 3.0 Push Button With Front Soda/Water Lever And Mounting Block	Soda

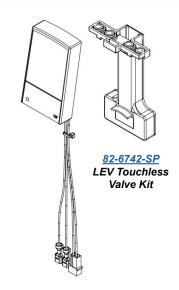
EasyFill Valves

Part Number	Description	Application
19-0513/04	LEV Easyfill 3.0 With Mounting Block	Soda
19-0516/04	LEV Easyfill 4.5 With Mounting Block	Soda

Crew Serve Short Lever Valves

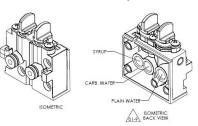
Part Number	Description	Application
19-0077/03	LEV 3.0 Crew Serve Short Lever With Mounting Block	Soda
19-0078/03	LEV 3.0 Crew Serve Short Lever With Side Soda/Water Lever And Mounting Block	Soda
<u>19-0177/03</u>	LEV 4.5 Crew Serve Short Lever With Mounting Block	Soda

Variations of these valves are available, such as without block and/or cover





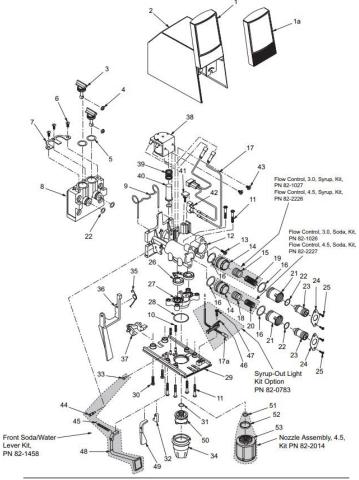
3-Way Mounting Block Assembly





LEV® POST-MIX VALVES

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Item Number	Part Number	Description
1	<u>05-0287</u>	ID Panel
1a	54-0057	ID Panel (Syrup-Out)
2	54-0029	Cover Sub Assy
-	54-0030-SP	Cover Assy (Item No. 1-2)
-	54-0059	Cover Assy (Item No. 1a-2)
3	<u>05-0266</u>	Stem, Valve, Mounting Block
4	05-0267	Washer
5	02-0047	O-Ring
6	04-0269-SP	Screw
7	03-0087	Retainer, Stem, Valve, Mounting Block
8	<u>05-0265</u>	Mounting Block
-	82-0274-SP	Block Assy, Mounting (Item No. 3-8, 22)
-	82-2658/01	3-Way Mounting Block Assembly
9	03-0233	Retainer, Valve, 1-Piece
10	03-0143	Spring, Pin, LEV
11	04-0270-SP	Screw
12	54-0189/01-SP	Body Upper Assy 3.0 / 4.5 Oz/Sec
13	04-0302-SP	Screw
14	81-0274-01	Sleeve, Syrup/Water, 3.0
	81-0382-01	Sleeve, Syrup/Soda, 4.5
15	81-0273	Piston, Syrup, 3.0
	81-0383	Piston, Syrup, 4.5
16	02-0132/01	O-Ring
17	52-0622	Wire Harness
17a	52-0902/02	Wire Harness (Syrup-Out)
18	81-0275/01-01	Piston, Water, 3.0
-	<u>81-0384/01</u>	Piston, Water, 4.5
19	03-0169	Spring, Syrup, Flow Control, LEV
20	03-0171	Spring, Soda, Flow Control, LEV
21	<u>05-0262</u>	Bonnet, Flow Control
22	02-0126	O-Ring
23	05-1919	Plug, Adjustment, Flow Control, White
-	<u>82-0527/01</u>	Plug, Adjustment Assy, White
24	03-0088/02	(Item No. 16, 21-23) Retainer, Flow Control
25	04-0267/02-SP	Screw
26	82-2929	Arm, Paddle, Assy
27	54-0046	Body Assy, Lower, 3.0
-	54-0188-SP	Body Assy, Lower, 4.5
28	02-0408	O-Ring, Nozzle, Red, 3.0 (Used In Valves
29	05-0232/04	Produced Through September 1998) Plate, Bottom, 3.0
-	05-0232/04	Plate, Bottom, 4.5
30	04-0310-SP	Screw
31		O-Ring (Used In Valves Produced
	02-0133/01	Through September 1998)
32	05-0281/01	Plug, Bottom Plate Plastic
33	04-0775-SP	Pin, Lever, Soda Nozzle, 3.0 (Used In Valves Produced
34	05-0233	Through September 1998)
-	05-1463/03	Nozzle, 3.0 (Used In Valves Produced In September 1998 And Later)
35	<u>03-0081</u>	Lever, Spring, Electric
36	05-0231/01	Lever Short LEV Electric Valve
37	05-0238/06	Yoke, Electric



Item Number	Part Number	Description
38	52-0288/04-SP	Coil Assy, LEV
39	03-0125	Spring, Solenoid, LEV
40	10-0117/04	Armature, LEV
41	05-0935/02	Plug, Retainer, Micro-Switch
42	26-0265/02	Micro-Switch (Cherry Switch)
43	<u>04-0486-SP</u>	Screw
44	04-0724	Pin, Stud
45	03-0238	Spring, Front Soda/Water Lever
46	05-0490/03	Holder, Push Button & Lamp, Plastic
47	<u>04-0470-SP</u>	Screw
48	09-0120/02	Lever, Front, Soda/Water
49	05-0274/01	Lever, Soda, 3.0
50	54-0028	Diffuser Assy, 3.0 (Used In Valves Produced Through September 1998)
-	05-3261	Diffuser Assy, 3.0 (Used In Valves Produced In And After September 1998)
51	02-0133/01	O-Ring
52	02-0421	Seal, Nozzle, 4.5
53	54-0183/04	Nozzle Assy, 4.5
	<u>82-1026</u>	Flow Control Soda Ceramic Replacement Kit
	<u>82-1027</u>	Flow Control Syrup Ceramic Replacement Kit
	82-2014/03-SP	Nozzle Assembly 2-Shot LEV 4.5 Oz/Sec
	82-5172	Front Soda/Water Push Button Valve Kit
	82-5262/01	Blue Front Soda/Water Push Button LEV Valve ADA Kit For Sensation 44
	<u>Z02205GT</u>	Portion Control Easy Touch



VERSA POUR VALVES (AKA: LPV & GMV)

The VersaPour valve is built with the highest quality materials and proven technology to provide our customers with consistent drink quality and reliability.

- Lowest "Life Cost" of operation available
- Simple design gives high reliability
- 3 oz/second flow rates
- Widest range of ratio control (3.0 9.0 water/syrup)

VersaPour: 1.5 - 3.0 Oz Per Second

Water: 40 - 110 psig (2.8 - 7.7 bar)
Flow pressure: Syrup (Sugar): 20 - 70 psig (1.4 - 4.9 bar)
Syrup (Diet/Light): 10 - 70 psig (0.7 - 4.9 bar)

Electrical: 24VAC ±10%, 50/60 Hz

VersaPour Same screw hole pattern as Dole SEV, FFV, Mounting Block: Cornelius UF1, SF1, and McCann Turbo Flo Jr.



Self-Serve Lever Valves

Part Number	Description	Application
<u>19-73311</u>	LPV 3.0 VersaPour Self-Serve Lever	Soda
<u>19-73311-MB</u>	LPV 3.0 VersaPour Self-Serve Lever With Mounting Block	Soda
<u>19-73311-MB-FSL</u>	LPV 3.0 VersaPour Self-Serve Lever With Front Soda Lever And Mounting Block	Soda
19-73311-MLMB	LPV 3.0 VersaPour Self-Serve Metal Lever With Mounting Block	Soda

Portion Control Valves

Part Number	Description	Application
<u>19-73331</u>	LPV 3.0 VersaPour Portion Control	Soda
19-73331-MB	LPV 3.0 VersaPour Portion Control With Mounting Block	Soda

Push Button Valves

Part Number	Description	Application
<u>19-73321</u>	LPV 3.0 VersaPour Push Button	Soda
<u>19-73321-MB</u>	LPV 3.0 VersaPour Push Button With Mounting Block	Soda

EasyFill Valves

Part Number	Description	Application
19-73341/01	LPV 3.0 VersaPour EZ-Fill	Soda
19-73341/01-MB	LPV 3.0 VersaPour EZ-Fill With Mounting Block	Soda

Variations of these valves are available, such as with front soda lever, or without the cover.

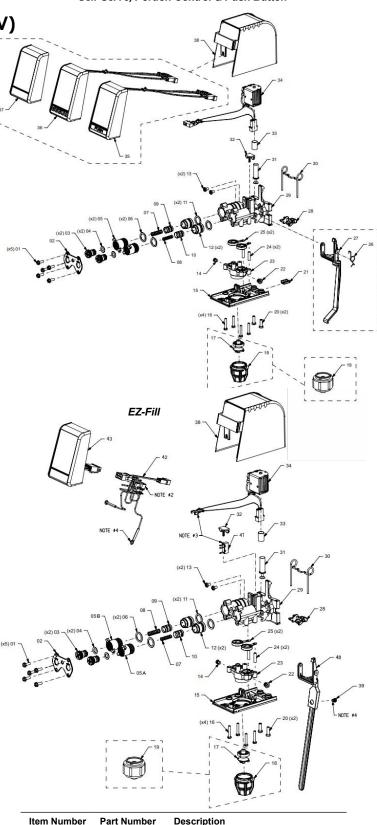


Self-Serve, Portion Control & Push Button

VERSA POUR VALVES (AKA: LPV & GMV)

Item Number	Part Number	Description
1	04-0267/02-SP	Screw, 8-16 x .5, Plastic, HHSW/W, SS
2	03-0433/02	Retainer, Flow Control, Dual, SS GMV/LPV
3	05-1919	Plug, Adjust, Flow Control, White
4	02-0126	O-Ring, 2-109, 97-0999
5A	05-0262/04	Bonnet, Flow Control, GMV SSL, PB, PC
5B***	05-0796/02	Bonnet, Flow Control GMV EZ-Fill
6	02-0132/01	O-Ring, 2-113, 97-0999
7	03-0171	Spring, Soda Flow Control, GMV/LPV
8	03-0169	Spring, Syrup Flow Control, GMV/LPV
9	81-0275/01-01	Piston, Water, Ceramic, 3.0 GMV/LPV
10	<u>81-0273</u>	Piston, Syrup, Ceramic, 3.0 GMV/LPV
11	02-0132/01	O-Ring, 2-113, 97-0999
12	81-0274-01	Sleeve, Syrup/Water, Ceramic, 3.0 GMV/LP\
13	04-0486-SP	Screw, 8-32 x .270, PLNHD, PH/SL, MS
14	05-0234/01	Plug, Small
15	05-1108/03-SP	Plate, Bottom, GMV/LPV
16	04-0270-SP	Screw, 6-19 x .910, PHD, PH/SL, PLT
17	05-1593/04	Diffuser, One Piece
18	05-3242-SP	Nozzle, Black, GMV/LPV
19	54-0183/04	Nozzle Assy, 2-Shot 4.5 Oz/Sec
20	04-0310-SP	Screw, 8-16 x .600, PHD, PH/SL, PLT
21*	05-0491/01	Filler, GMV/LPV, Push Button
22	05-0235	Plug, Large
23	05-1109/01	Body, Lower, Pressure, 4.5 Oz/Sec
24	03-0143	Spring, Pin, GMV/LPV
25	82-3869/01-SP	Paddle Arm, Simrit Compound C
26**	03-0081	Spring, Lever, GMV/LPV
27**	05-0776/02	Lever, Electric, Self-Serve, GMV/LPV
28	05-0238/06	Yoke, Electric, GMV/LPV
29	05-1110/04	Body Upper, GMV/LPV
30	03-0233	Retainer, 1-Piece, GMV/LPV
31	10-0117/04	Armature, GMV/LPV
32	05-0935/02	Plug, Cherry Switch, Self-Serve, EZ-Fill
33	<u>03-0125</u>	Spring, Solenoid, GMV/LPV
34	52-1248/03	Coil/Harness Assy, GMV/LPV
35	52-3630/04	ID Panel Assy, Lancer Performance Valve, Push Button
36	52-3632/04	ID Panel Assy, Lancer Performance Valve, Portion Control
37	05-3241-SP	ID Panel, Black, GMV/LPV
38	<u>05-3240-SP</u>	Cover, Black, GMV/LPV
39***	04-0642	Screw, 6-32 x .250, PHD W/EXT SW, PH
40***	54-0479/01-SP	Lever, EZ-Fill Assembly
41***	<u>12-0244</u>	Switch, SPST, 5A, 250V, MDM
42***	52-3310	Harness, EZ-Fill, Valve Assy
43***	52-3638	ID Panel Assy, LPV, EZ-Fill

^{*} only applicable in Versa Pour PB, PC ** only applicable in Versa Pour SSL
*** only applicable in Versa Pour EZ-Fill



Item Number	Part Number	Description
	05-0287/02-SP	ID Panel, Basic Lift-Off, GMV/LPV
	52-0288/04-SP	Coil Assembly GMV/LPV
	54-0140-SP	ID Panel Assembly Mechanism Large Push Button GMV/LPV
	54-0029/02-SP	Cover Subassy Lift Off GMV/LPV
	54-0030-SP	Cover Assembly GMV/LPV





ECO POUR VALVE (AKA: LMV)

ECO-friendly and ECOnomical.

- A mechanical actuation that requires no electricity and works under brown or black-out conditions
- Clever and ultra-reliable design eliminates the two leading causes (solenoid and switch activation) of service calls/failure
- Lowest life cost valve delivers reliable performance at a sensible price and continued savings from a lack of energy consumption

EcoPour: 1.5 Oz Per Second

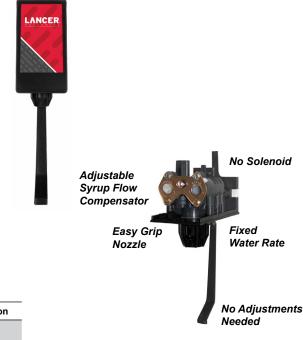
Water: 40 - 100 psig (2.8 - 6.89 bar)
Flow pressure: Syrup (Sugar): 40 - 80 psig (2.8 - 5.5 bar)
Syrup (Diet/Light): 40 - 80 psig (2.8 - 5.5 bar)

Electrical: N/A

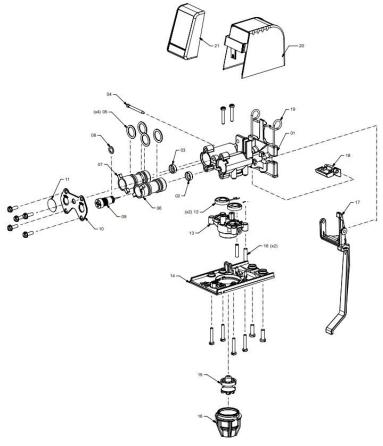
EcoPour Same screw hole pattern as Dole SEV, FFV, Mounting Block: Cornelius UF1, SF1, and McCann Turbo Flo Jr.

Part Number Description Application

19-71110 EcoPour 1.5 Self-Serve Lever Front Water Post-Mix Mechanical Valve, Adjustable Syrup Flow Soda



Item Number	Part Number	Description
1	05-1110/04	Body Upper, LEV
2	05-3279	Flow Washer, Syrup, Eco-Pour
3	05-3280	Flow Washer, Water, Eco-Pour
4	05-3238	Pin, Stay, Eco-Pour
5	02-0132/01	O-Ring
6	05-3257	Stator, Syrup, Eco-Pour
7	05-3258	Stator, Water, Eco-Pour
8	02-0157	O-Ring, 5-052, 97-099
9	54-0532	Syrup Adjuster, LCV 1.50
10	03-0433/02	Retainer, Flow Control, Dual, LEV, SS LEV
11	06-3134	Seal, 0.75 Dia, Perm ADH
12	82-3869/01-SP	Paddle Arm, SIMRIT Compound C
13	<u>54-0046</u>	Body Assy, Lower
14	05-1108/03-SP	Plate, Bottom, LEV
15	05-1593/04	Diffuser, One Piece
16	05-3242-SP	Nozzle, Black, GMV
17	05-0776/02	Lever, Electric, Self-Serv, LEV
18	05-3237	Cam, Rocker Arm, Eco-Pour
19	03-0233	Retainer, 1-Piece, LEV
20	<u>05-3240-SP</u>	Valve Cover, Black, GMV
21	<u>05-3241-SP</u>	ID Panel, Black, GMV







LANCER FLOW CONTROL VALVES (AKA: LFCV)

The LFCV valve is used in dispensers with touchscreen or multi-flavor selections:

- IBD BOLD 30i™
- Unicorn
- Flavor Select
- Twin Pour
- Bevariety
- Bar Bridge
- Bridge Tower
- Touchscreen Tower (TST)

Part Number	Description
82-3820	LFCV Bonus Injector Assy, Sealed 0.2 Restrictor With Adapter
82-3822	LFCV Sealed 2.0 Soda With Adapter
<u>19-1011-SP</u>	LFCV 3.0 Soda Gray S Valve Assembly
<u>19-1010-SP</u>	LFCV 3.0 Syrup Black Sc Valve Assembly
82-3823	LFCV Sealed 3-4.5 Syrup Assy With Adapter
82-3824	LFCV Sealed 3-4.5 Soda/Water Assy With Adapter
<u>19-1000</u>	LFCV Valve Assembly 4.5 Syrup Black Sc
82-3819	LFCV Sealed Retrofit Kit
82-4020/01	LFCV Solenoid Rebuild Kit
54-0289/02-SP	Nozzle Assembly Multiflavor STHLND Dosing
82-3286/08	Switch Assembly PWM 2L / 2R ADA
82-2317/01-SP	Block Mounting Assembly Single

T&S WATER VALVE

Lancer ID4400 counter top self service ice dispensers can accomodate a T&S water glass filler valve, part number 19-0036.







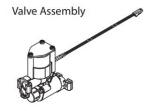
<u>19-1000</u>

LFCV Valve Assemblies

82-3820 LFCV, Bonus Injector 82-3823 LFCV, 3.0 - 4.5, Syrup Assy

82-3824 LFCV, 3.0 - 4.5, Soda/Water





LFCV Spare Parts

1	10-0430/05	Plug Nut
2	02-0538	O-Ring
3	12-0364/04-	01 Coil, LFCV
4	23-1301/01	Core Seal Assy
5	03-0180/02	Spring, Core
6	02-0109	O-Ring
7	05-1745/02	Seat, LFCV
8	02-0133	O-Ring

LFCV Kit

82-4020 LFCV Rebuild Kit



Spare Parts





FLOMATIC VALVES

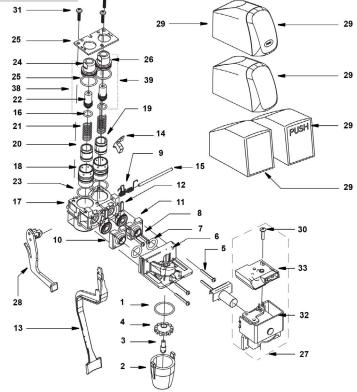
Flomatic valves are available in sanitary push lever and push button configurations. Automatic fill lever, and portion control models are available upon request. Modular in design they are suitable for carbonated and non-carbonated applications. Apex Beverage Equipment Distribution Group carries a full line of Flomatic valves and replacement parts to meet your service needs.

Part Number	Description
424-CF-E36-1521-WJ	Juice Valve (WJ) Plastic Sanitary Lever
424-CF-S36-1525-WJ	Juice Valve (WJ) Push Button
424-CF-E36-1521	3.0 oz./sec: Dual Flow Controls, Plastic SSL
424-CF-S36-1525	3.0 oz./sec: Dual Flow Controls, Push Button
464-GP-E36-1621	2-4 oz./sec: Dual Flow Controls, Plastic SSL
464-GP-S36-1625	2-4 oz./sec: Dual Flow Controls, Push Button
464-GP-SL36-1621	2-4 oz./sec: Dual Flow Controls, Sanitary Lever



FLOMATIC 424 JUICE VALVE

FLOMATIC 424 JUICE VALV								
Item Number	Part Number	Description						
1	<u>500</u>	O-Ring 0.112						
2	Nozzle							
a.	<u>501-14</u>	Clear, Twist-Off						
b.	<u>501-15</u>	Black, Twist-Off						
3	<u>502-02</u>	Diffuser - Syrup						
4	<u>504-00</u>	Diffuser White - Soda						
	<u>504-00-B</u>	Diffuser Black - Soda						
5	<u>505</u>	Screw 4-40x1						
6	507-26-B	Diffuser Block 424 Insert						
7	<u>509</u>	O-Ring 0.112						
8	510	Screw - 4-40x5/8						
9	<u>511-04</u>	Coil Spring Pallet Retainer						
10	512-02-G	Orifice Cap GP - Left						
11	513-02-G	Orifice Cap GP - Right						
12	Pallet Bearing	Pad						
a.	515-24	Set						
b.	<u>515</u>	Pallet						
13	<u>516-09</u>	Lever Molded Sanitary						
14	Lever Retainer							
a.	<u>517-00</u>	Manual Retainer						
b.	<u>517-05</u>	Electric Retainer						
15	524-02	Pivot PIN						
16	<u>551</u>	O-Ring 0.012						

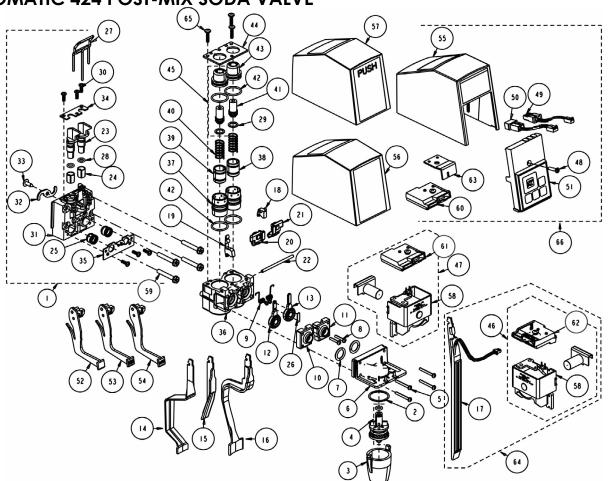


13	<u>516-09</u>	Lever Molded Sanitary						
14	Lever Retainer		Item Number	Part Number	Description	Item Number	Part Number	Description
a.	<u>517-00</u>	Manual Retainer	26	642-00	Flow Rate Adjustment Set	36	1601	GP Cover Base
b.	<u>517-05</u>	Electric Retainer	27	774-E36	AC Solenoid With Switch	37	<u>1610</u>	GP Push Button Front Cover
15	524-02	Pivot PIN	28	<u>1028-S</u>	Add a Lever (Soda)	38	Brix Adjus	tment Assembly
16	<u>551</u>	O-Ring 0.012	28	<u>1028-W</u>	Add a Lever (Water)	a.	<u>551</u>	O-Ring (0.012)
17	<u>600-07-B</u>	Flow Control Base 424 #8	29	<u>1521</u>	Cover - PL Black	b.	607	Flow Rate Adjustment Screw
18	602-02	Cylinder - Ceramic	30	2611	Screw 6-32 x 5/8	C.	608	O-Ring (0.017)
19	603-02	Piston - Syrup	31	020001284	Screw #8 x 5/8	d.	609	Flow Rate Adjustment Nut
20	604-02	Piston - Soda	32	9774-1	AC Solenoid	39	Metering A	Assembly
21	<u>605-01</u>	Spring Flow Control 7 Coil	33	Switch, MSI	L	a.	<u>551</u>	O-Ring (0.012)
22	607	Flow Rate Adjustment Screw	a.	<u>5030419</u>	Manual Sanitary Lever	b.	607	Flow Rate Adjustment Screw
23	608	O-Ring (017)	b.	<u>5030418</u>	Portion Control	C.	<u>608</u>	O-Ring (0.017)
24	609	Flow Rate Adjustment Nut	34	<u>1525</u>	Cover - PB Living Hinge	d.	<u>642-00</u>	Flow Rate Adjustment Set
25	610-04	Retainer Plate (14GA)	35	<u>1602</u>	GP Push Lever Cover	<u>1094-T</u>	RUCK-424	Flomatic 424 Parts Kit For Service Truck





FLOMATIC 424 POST-MIX SODA VALVE

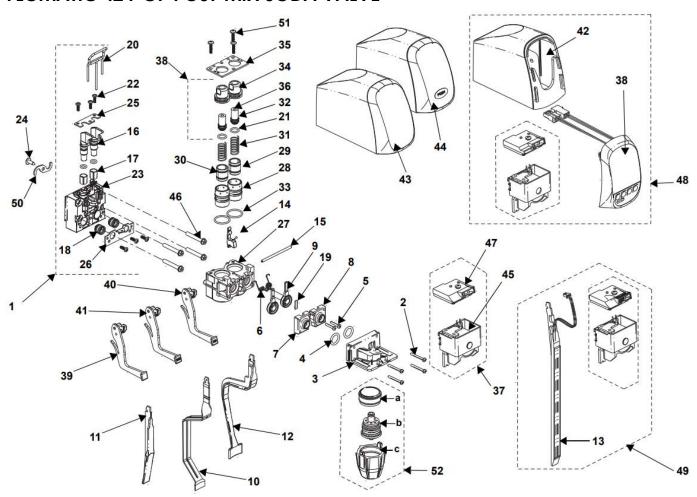


Item Number	Part Number	Description	Item Number	Part Number	Description	Item Number	Part Number	Description
1	380-Q	Mounting Block 0.38" Inlet	23	526	Shutoff Plug	45	642-00	Flow Rate Adj Set
2	<u>500</u>	O-Ring 21	24	<u>527</u>	Seal Shut-Off	46	774-A36	Sol Autofill Sngl AC
3	<u>501-24</u>	Nozzle Softpour Clear	25	<u>528</u>	Seal Quad Valve	47	774-E36	Sol MSL Sngl Yoke AC
	<u>501-25</u>	Nozzle Black 424 Soda	26	<u>530</u>	Bearing Pallet	48	805	Screw 6-32x5/8
4	<u>504-10</u>	Diffuser Insert Set	27	<u>538-04</u>	Latch Pin	49	817-02	Harness P32 PCM Lead
5	<u>505</u>	Screw 4-40x1	28	<u>543</u>	O-Ring 21	50	817-03	Harness PCM Power
6	507-26-B	Diffuser Insert Set	29	<u>551</u>	O-Ring 012	51	<u>832-01</u>	PCM 4 Cup P32
7	<u>509</u>	O-Ring 21	30	553-00	Screw #6 x 3/8	52	1028	No Longer Available
8	510	Screw 4-40x1	31	<u>562-80</u>	Body 380Q	53	<u>1028-S</u>	Add a Lever (Soda)
9	<u>511-04</u>	Spring Coil Pallet	32	<u>5031205</u>	S-Clip	54	<u>1028-W</u>	Add a Lever (Water)
10	<u>512-01-B</u>	Orifice Black Set	33	<u>565</u>	Screw 8x1/2	55	1500	Cover PC 400 Series
11	513-01-B	Orifice Black Set	34	567	Retainer Shutoff Plug	56	<u>1521</u>	Cover PL
12	<u>515</u>	Pallet	35	568	Retainer Quad Stem Seal	57	<u>1525</u>	Cover PB Living Hinge
13	515-24	Pallet Bearing Pad	36	<u>600-07-B</u>	Flow Ctrl Base 424 # 8	58	<u>9774-1</u>	Solenoid Assembly
14	<u>516-06</u>	Lever Sanitary SS	37	602-02	Cylinder	59	5011953	Screw 10-24x1-1/4 Self Tap
15	<u>516-07</u>	Euro Lever PL	38	603-02	Piston Syrup	60	5030418	Switch, Portion Control
16	<u>516-09</u>	Lever Sanitary Molded	39	604-02	Piston Soda	61	5030419	Switch, MSL
17	<u>516-10</u>	Autofill Lever Sensor	40	<u>605-01</u>	Spring Flow Control 7 Coil	62	5030421	Switch, Autofill
18	<u>517-00</u>	Lever Retainer Mechanical		<u>606-00</u>	Metering Pin Set	63	5030891	Brkt Portion Control AC
19	<u>517-05</u>	Lever Retainer Elelctric	41	607	Screw Flow Rate Adj M	64	5031018	Kit AC Autofill Conv
20	521-01	Acctuator Assembly Left	42	608	O-Ring 017	65	020001284	Screw #8 x 5/8 PH Hi-Lo 18-8
21	522-01	Acctuator Assembly Right	43	642-00	Nut Flow Rate Adj	66	<u>5031026</u>	Kit Conv Mech to PC Sngl
22	524-02	Pivot Pin Long	44	610-04	Retainer Plate 632		5028589	Nozzle 424GP





FLOMATIC 424-GP POST-MIX SODA VALVE

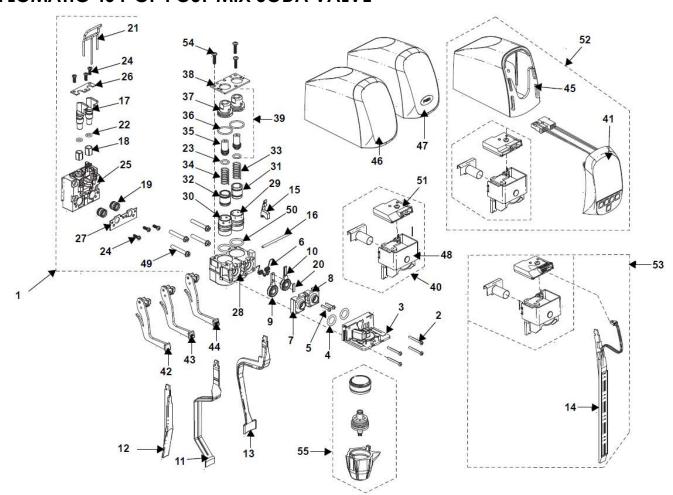


Item Number	Part Number	Description	Item Number	Part Number	Description	Item Number	Part Number	Description
1	380-Q	Mounting Block 0.38" Inlet	22	553-00	Screw #6 x 3/8	39	1028	No Longer Available
2	505	Screw 4-40 x 1	23	562-80	380Q Body	40	1028-S	Add a Lever (Soda)
3	504-26-B	Diffuser Block 424 Inst	24	<u>565</u>	Screw 8 x1/2	41	<u>1028-W</u>	Add a Lever (Water)
4	<u>509</u>	O-ring (.112)	25	567	Shutoff Retainer Plug	42	1601	Base Cover
5	510	Screw - 4-40x5/8	26	568	Quad Stem Seal Retainer	43	<u>1602</u>	Front PL Cover
6	<u>511-04</u>	Spring Coil Pallet Retainer	27	600-07-B	Flow Control Base 424 #8	44	<u>1610</u>	Front Push Button GP Cover
7	<u>512-01-B</u>	Orifice cap - left	28	602-02	Cylinder	45	9774-1	Solenoid Assembly
8	513-01-B	Orifice cap - right	29	603-02	Syrup Piston	46	5011953	Self Tap Screw 10-24x1-1/4
9	<u>515-30</u>	Pallet Bearing Pad Set	30	604-02	Soda Piston	47	Switch	
10	<u>516-06</u>	Sanitary Lever SS (SSL)	31	<u>605-01</u>	Flow Control 7 Coil Spring	а	5030421	Autofil Switch
11	<u>516-07</u>	Plastic Lever Black	32	607	Flow Rate Adj Screw	b	5030419	Manual Switch
12	<u>516-09</u>	Sanitary Lever Molded	33	<u>608</u>	O-ring (.017)	С	5030418	Portion Control
13	<u>516-10</u>	Lever Sensor	34	609	Flow Rate Adj Nut	48	5031015	Portion Ctrl AC Convn Kit
14	<u>517-05</u>	Elec Lever Retainer LG	35	610-04	Retainer Plate 6-32	49	5031018	Autofil AC Convn Kit
15	524-02	Pivot Pin Long	36	642-00	Flow Rate Adj Set	50	5031205	S-Clip
16	526	Shutoff Plug	37	Flow Rate	Adj Set	51	020001284	Screw #8x5/8 PH HI LO 18-8
17	<u>527</u>	Shutoff Seal	а	774-A36	Autofil	52	020001750	464 GEN II Nozzle Asm
18	<u>528</u>	Quad Seal Valve Stem	b	774-E36	Manual	а	N/A	Seal Ring
19	<u>530</u>	Pallet Bearing	С	774-P36	Portion Control	b	N/A	Diffuser Replacement Insert
20	<u>538-04</u>	Latch Pin	d	020003647	Push Button	С	N/A	Replacement Nozzle
21	<u>551</u>	O-ring (.012)	38	835-01	464 PC Cover			





FLOMATIC 464-GP POST-MIX SODA VALVE



Item Number	Part Number	Description	Item Number	Part Number	Description	Item Number	Part Number	Description
1	380-Q	Mtg Block 0.38	22	<u>543</u>	O-Ring (010)	C.	774-P36	Portion Control
2	<u>505</u>	Screw 4-40x1	23	<u>551</u>	O-Ring (012)	d.	020003647	Push Button
3	507-36-G	Diffuser Block 464 Insert	24	553-00	Screw #6x3/8	41	835-01	464 PC Cover
4	<u>509</u>	O-Ring (.112)	25	<u>562-80</u>	380Q Body	42	1028	No Longer Available
5	510	Screw 4-40x5/8	26	567	Retainer Shutoff Plug	43	<u>1028-S</u>	Add a Lever (Soda)
6	<u>511-04</u>	Spring Coil Pallet Retainer	27	568	Retainer Quad Stem Seal	44	<u>1028-W</u>	Add a Lever (Water)
7	512-02-G	Orifice Cap GP Lft Blk	28	<u>600-47-G</u>	Flow Ctrl Base 464 # 8	45	1601	Base Cover
8	513-02-G	Orifice Cap GP Rt Blk	29	602-02	Cylinder	46	<u>1602</u>	Front PL Cover
9	<u>515-02</u>	Pallet Highflow	30	602-03	Cylinder - HF	47	<u>1610</u>	Front Push Button GP Cover
10	<u>515-30</u>	Pallet Bearing Pad Set	31	603-02	Syrup Piston	48	<u>9774-1</u>	Solenoid Assembly
11	<u>516-06</u>	Sanitary Lever SS (SSL)	32	604-04-G	Soda Piston - GP	49	<u>5011953</u>	Self Tap Screw 10-24x1-1/4
12	<u>516-07</u>	Plastic Lever Black	33	<u>605-01</u>	Flow Ctrl 7 Coil Spring	50	5028273	O-Ring Sleeve
13	<u>516-09</u>	Sanitary Lever Molded	34	605-02	Flow Ctrl Coil Spring- HF	51		Switch
14	<u>516-10</u>	Lever Sensor	35	607	Flow Rate Adj Screw	a.	5030421	Autofil Switch
15	<u>517-05</u>	Elec Lever Retainer LG	36	<u>608</u>	O-Ring (017)	b.	5030419	Manual Switch
16	524-02	Pivot Pin Long	37	609-02	Flow Rate Adj Nut	C.	<u>5030418</u>	Portion Control
17	526	Shutoff Plug	38	610-04	Retainer Plate 6-32	52	5031015	Kit AC PCTRL Conv
18	<u>527</u>	Shutoff Seal	39	643-00	Flow Rate Adj Set 464GP	53	5031018	Kit AC Autofil Conv
19	<u>528</u>	Quad Seal Valve Stem	40		AC Solenoid with Switch	54	020001284	Screw #8x5/8 PH Hi-Lo 18-8
20	<u>530</u>	Pallet Bearing	a.	774-A36	Autofil	55	020001750	464 GEN II Nozzle Asm
21	<u>538-04</u>	Latch Pin	b.	774-E36	Manual	1094-TF	RUCK-464GP	Flomatic 464 Parts Kit For Service Truck



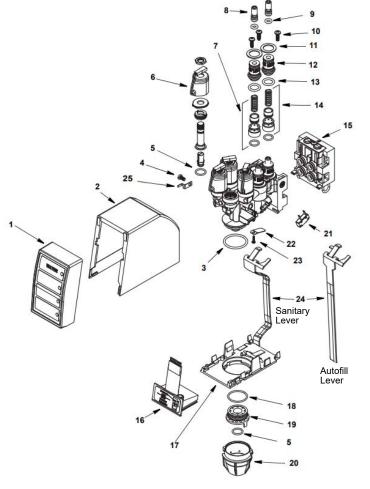
FLOMATIC POST-MIX SODA VARIETY VALVE

Enables multiple flavors to be dispensed from each valve, maximizing selections while minimizing dispenser size and counter space.

Part Number	Description	Valve With Backblock & Cover	Application
030000070	Variety Valve Sanitary Lever	Complete	Soda



Item Number	Part Number	Description
1	15-2895	Front Cover Sanitary Lever, Push Button, Autofill
-	15-2896	Front Cover Portion Control
2	01-1831	Rear Cover
3	030000067	O-ring 1.174 x .103
4	030000090	Screw, M4
5	<u>10-0020</u>	O-ring .489 x .07
6	<u>05-1711</u>	Solenoid
7	16-1588	Water Flow Control Kit
8	030000068	Flow Control Stem
9	10-0921	O-ring .206 x .103
10	10-1150	Screw, 8-16
11	030000088	Flatwasher
12	01-0295	Flow Control Housing
13	<u>10-0010</u>	O-ring .487 x .103
14	<u>16-1589</u>	Syrup Flow Control Kit
15	030000065	Mounting Block
15a	10-0030	O-ring for Mounting Block
16	<u>15-2924</u>	Electronic Module, Sanitary Lever
-	15-2892	Electronic Module, Push Button
_	15-2893	Electronic Module, Portion Control
-	<u>15-2894</u>	Electronic Module, Autofill
17	01-1832	Bottom Plate
18	<u>10-0007</u>	O-ring .989 x .07
19	01-1822	Diffuser
20	<u>01-1833</u>	Nozzle
21	030000073	Switch, Sanitary Lever, Autofill
22	14-5164	Lever Spring, Sanitary Lever, Autofill
23	030000135	Screw, 3-24, Sanitary Lever, Autofill
24	14-5222	Lever, Sanitary Lever
-	14-5169	Lever, Autofill
25	14-5263	Nozzle Terminal, Autofill







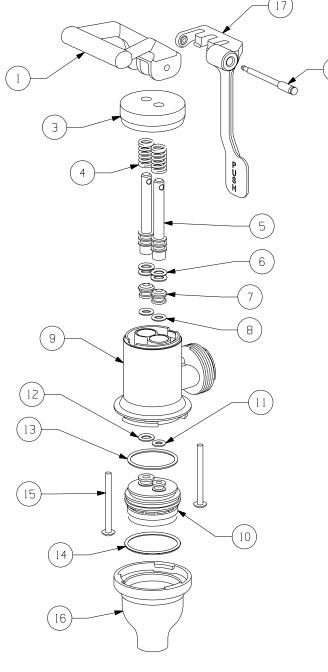
TAPRITE NON-ELECTRIC POST-MIX VALVE

- Superior ratio control -meets all national brand standards
- Flow rate 1.5 to 3.0 oz. per second at 3:1 to 7:1 ratio
- Robust design with few moving parts
- Superior reliability, easy to install and service
- · Easily sanitized
- Product mixing in nozzle limits contamination
- Nozzle and diffuser removable with no tools for cleaning
- · Suitable for most any non-carbonated bag-in-box products; including tea, juice and coffee

Part Number	Description
<u>675-0005</u>	Mechanical PMV Valve
637-0003	Flow Control Assembly, Complete
<u>637-0005</u>	Assembly, Valve, Post-Mix

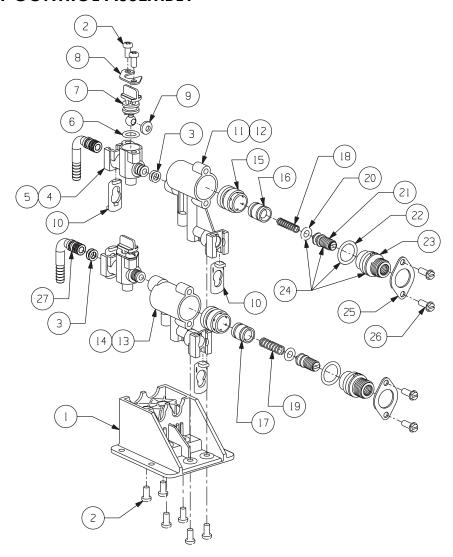
9.75" Nozzle With ADA Compliant Lev	er PMV Assembly
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Item	Part Number	Description
1	265-0549	Handle, Post-Mix Valve
2	279-0152	Retainer, Pin, PMV, ADA
3	631-0079	Cap Assembly, PMV
4	215-0008	Spring, Post-Mix Valve
5	625-0031	Piston Assembly, Post-Mix Valve With 208-0010-429
6	208-0010-429	O-Ring, 2-010, Lubricated
7	631-0080	Valve Seat Assembly, PMV With 208-0009
8	208-0009	O-Ring, 2-009
9	265-0279	Body, Valve, PMV
10	<u>631-0069</u>	Nozzle Assembly, Post-Mix Valve With O-Rings
11	208-0008	O-Ring, 2-008
12	208-0010	O-Ring, 2-010
13	208-0023	O-Ring, 2-023
14	208-0025	O-Ring, 2-025
15	220-0039	Screw, 6-32 x 1.500, PH, THD, SS
16	<u>265-0305</u>	Body, Nozzle, Post-Mix, Black
17	265-0542	Lever,Tea Handle Conversion, ADA





TAPRITE FLOW CONTROL ASSEMBLY



Flow Control Assembly

		· · •
Item	Part Number	Description
1	265-0362	Bracket, Mounting, Valve, Tea
2	224-0002	Screw, 8-16 x.375, Plastite, PHSL, PHD
3	208-0010	O-Ring, 2-010
4	625-0034	Backblock Sub-Assembly, Black With 208-0010
5	637-0003	Assembly, Valve, Backblock, Black - Complete
6	208-0110	O-Ring, 2-110
7	625-0009	Stem Assembly, Shut-Off With 208-0110
8	256-0011	Retainer, Stem
9	265-0043	Washer, Stem
10	265-0063	Retainer, Clip, Fitting
11	639-0030	Assembly, Flow Control, Syrup, Black, Tea
12	631-0033	Sub-Assembly, Body Flow Control, Syrup,1, Black
13	639-0029	Assembly, Flow Control, Water, Nat With Black Bonnet
14	631-0017	Sub-Assembly, Body, Flow Control, 2, NAT
15	277-0001	Sleeve, Water/Syrup
16	277-0008	Piston, Syrup, .088
17	277-0010	Piston, Water, .140

Item	Part Number	Description
18	215-0002	Spring, Syrup
19	215-0003	Spring, Water
20	208-0108	O-Ring, 2-108
		•
21	625-0035	Plug Adjuster Sub-Assembly, Yellow, Tea With 208-0108
22	208-0114	O-Ring, 2-114
23	625-0007	Bonnet Sub-Assembly, Black With 208-0114
24	631-0078	Plug Adjust Assembly, Black Yellow Plug
25	256-0010	Retainer, Bonnet
26	224-0001	Screw, 8-16x.500, Plastite, SL, HHD
27	626-0013	Assembly, 90° , .375 Dole x.375 Barb With 208-0010
	626-0012	Assembly, 90°, .375 Dole x.250 Barb With 208-0010
Kits	Available	
	670-0012	Package, Install, 2 ea 3/8 x 3/8 90° Fittings
	670-0014	Package, Install, 2 ea 3/8 x 1/4 90° Fittings
	<u>675-0005</u>	Kit, Mechanical Orifice Control



BRIX AND RATIO

Ratio Cups

Part Number	Description
<u>1092</u>	Ratio Cup 5:1 And 2:11 Through 11:1 Flomatic
99-9426	Ratio Cup 5:1 And 5.5:1 Coke
99-9012	Ratio Cup 5:1 And 5.5:1 McCann's
99-9440	Ratio Cup Pepsi HY 5 Chamber
99-5509	Ratio Cup 5:1 McCann's

Syrup Seperators

Part Number	Description
<u>54-0031/04-SP</u>	Syrup Separator LEV And LPV/GMV Valve 3.0 Oz
54-0201/03-SP	Syrup Separator LPV/GMV 4.5 Oz
<u>82-3457</u>	Syrup Separator Kit Flavor Select Valve
<u>49796</u>	Syrup Separator FF Valve
<u>316-0010</u>	Syrup Separator Taprite Tower Post-Mix Valve
1089-00	Syrup Separator S-Tube Flomatic
319540000	Syrup Separator S-Tube UF1 / SF1

Refractometer

Part Number	Description
RHB-32	Refractometer, Brix 0-32%

Thermometer

Part Number	Description
300NSF/B	Thermometer LED Digital Pocket

Carbonation Tester

Part Number	Description
<u>54-0007/02</u>	Carbonation Tester Assembly

Accu-Pour Pitcher

Part Number	Description
80741	Accu-Pour Pitcher 128 Oz 4000 ML

LUBRICANTS

Lubricants and Sealant

Part Number	Description
<u>46</u>	Food Grade Lubricant 1 Oz Tube
HLFT	Food Grade Lubricant 4 Oz Tube
<u>104S</u>	Silicone Grease 1 Oz Tube







99-9012



54-0031/04-SP





99-5509





<u>316-0010</u>



54-0201/03-SP <u>82-3457</u>





<u>1089-00</u>



319540000















Many other products, such as valve labels, are available on our website. If you don't see what you need, please visit www.totalapex.com or call us at 877.901.APEX (2739).



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